

## CNC Mill/ Turn Machinist

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Company: Ambitek Limited

Location: United Kingdom

Category: production

Are you an apprentice trained CNC Machinist?

YOU NEED EXPERIENCE OF MULTI AXIS MILL/TURN MACHINES FOR THIS ROLE

If the answer is yes, then we may have the perfect role, we are currently recruiting for a global leading engineering firm in the North West and they are looking for a Time Served CNC Machinist to join the growing team.

Why should you apply?

Our client is offering a salary is £17.06 - £17.76 per hour. The role will be permanent from day one. The client can offer some excellent benefits including excellent training, modern facilities and a fully kitted out modern gym. The firm is located between Accrington and Burnley and is quickly accessible from the motorway.

The main tasks of the role are outlined below:-

- To support and maintain a strong Nuclear Safety Culture
- Offline tool setting using Zoller pre-setter software.
- Create detailed Collision Avoidance Software (CAS) machine environments.
- 9-axis machining to produce intricate, precision components.
- ATC management
- Okuma programming system
- Carry out machining of components to tight tolerances and validate one's own work.

Machining will include stainless steel as well as other exotic materials (hastelloy, inconel, tristelle etc.)

To measure components produced on machines, using a variety of inspection equipment

(including FARO arm and CMM) to ensure that components are manufactured to drawing dimensions and tolerances.

Overcome problems and use initiative and knowledge to provide solutions.

Optimising processes to improve efficiencies.

Running multiple processes effectively where feasible.

Read, interpret and work from engineering drawings.

Contribute in a team working environment.

Contribute to continuous improvement.

Maintain safe and clean working environment by complying with procedures, rules and regulations.

Manually handle weights up to 25kg.

Complete quality documentation.

Use computer equipment for data purposes.

Work to lean theory.

Observe and practice Fort Vale Nuclear's 'Sort & Shine' Policy.

Types of CNC machinery you will be expected to set and operate are;-

Okuma Multus B300

Okuma Multus U4000

What experience you need to apply for this position

We are looking for Apprentice trained CNC turner who have experience with multi axis mill/turn machines preferably okuma multus and you must be able to programme with fanuc controls.

The CNC turners they require must be able to read engineering drawings, measure and check components and have some other basic skills including cutting metals to size ready for machining. You will need experience of working with bar fed lathes.

Skills and Abilities

Ability to use own initiative to work as an individual or as part of a team unsupervised.

Ability to operate computer equipment for data purposes.

Ability to read engineering drawings and engineering quality plans.

Ability to use a variety of measuring equipment.

A methodical approach to systems and understanding of the importance of standards and established/agreed systems of work.

Geometrical understanding of machining principles.

Able to make decisions based on experience, have confidence to act and make changes

within given boundaries.

Excellent personal organisation under pressure from time, internal and external customers.

Excellent time management skills.

Excellent verbal communication and listening skills.

Ability to read and understand written planning and follow verbal instructions.

Experience/Knowledge

Experience of working with stainless steels and machine programming using 9-axis Fanuc/Okuma/Mazak CNC controls.

Be proficient at set up, operation and adjustment of tool and fixture offsets on CNC machine tools as well as conventional milling machines would be preferred.

Experience of working to tight tolerances.

Prior knowledge and experience of machining stainless steels in a variety of forms including billet, castings and pressings would be advantageous.

Qualification

Time served engineer (or have an equivalent qualification).

The role on offer:

Working Days:

Mon - Thurs:

07.30 - 16.15

Friday:

7.30 - 12.30

The position on offer is a permanent role. The position offered will be on days but candidates need to be flexible during busy periods if required. candidates will be expected to complete all training on days which can take a few weeks. The position is subject to 2 work references being provided and passing a drugs and alcohol test.

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### **Cross References and Citations:**

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