

## Welder Fabricator

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Company: Alexandrite Recruitment Ltd

Location: Biggin Hill

Category: architecture-and-engineering

Welder Fabricator

Biggin Hill, Kent

Full time, permanent

Mon – Friday

8.00am – 5.00pm

Salary: £14 - £16.50 ph

O/T paid a x 1.5

Our Kent based client is a specialist manufacturer of commercial and industrial burners. They supply complete combustion solutions from existing boilers to designing equipment to meet new building & industrial powerplant requirements.

They currently have a vacancy for an experienced Welder Fabricator to join their team on a full time permanent basis.

### OVERALL OBJECTIVE

Lay out, fit, and fabricate metal components to assemble structural forms, using knowledge of welding techniques and engineering requirements.

### PRINCIPAL ACCOUNTABILITIES

- \* Lay out, position, and secure parts and assemble according to specifications, using straightedge, combination square, calipers, and ruler
- \* Tack-weld or weld components and assemble, using Tig and Mig Welding equipment
- \* Observe tests on welded surfaces, to evaluate weld quality and conformance to specification
- \* Inspect grooves, angles, or gap allowances, using micrometer, caliper, and precision measuring

instruments

- \* Remove rough spots from workpiece, using grinder, hand file, or scraper. Weld components in flat, vertical, or overhead positions
- \* Analyze engineering drawings and specifications to plan layout, assembly, and welding operations
- \* Develop jigs and other work aids to hold and align parts.

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